

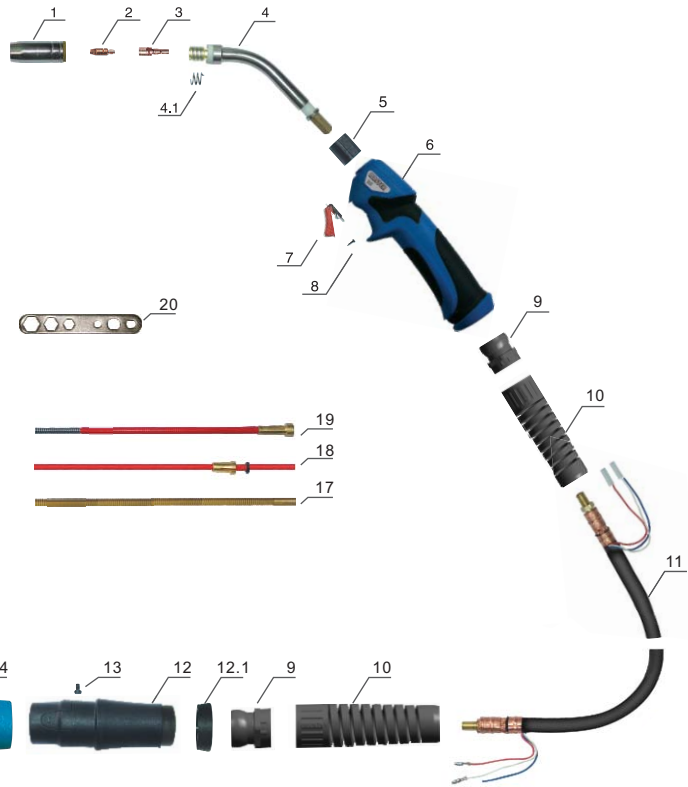
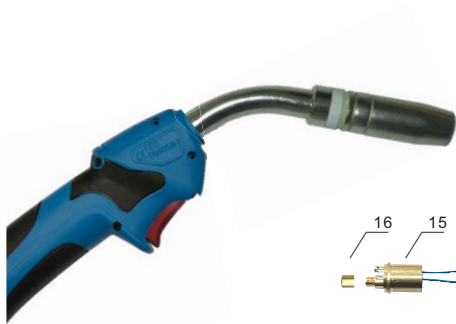
# TORCH 25



## Technical data

## 技术参数

Cooling 冷却方式	Gas Cooled 气冷
Duty cycle 60% 暂载率60%	230Amp CO <sub>2</sub> ,200Amp MIX
Wire Size 焊丝直径	Φ0.8-1.2mm



Position	Code	Ref.	Description
1	ICS0078	145.0100	Gas nozzle Φ 15mm; 喷嘴 Φ 15mm
2	ICU0004-10	140.0242	Contact tip Φ 1.0mmE-CU/M6x28; 导电嘴 Φ 1.0mm/M6x28mm
3	ICF0061	142.0001	Gas diffuser M6x35mm; 分流器 M6x35mm/25AK
4	ICZ0088	004.0012	Torch head 25AK; 枪颈 25AK
4.1	IFT0809	003.0013	Spring 25AK; 弹簧 25AK
5	IHJ0030-01	400.0044	Plastic Body; 塑料适配器
6	ICV0890		MIG handle Blue/Grip; MIG手柄/蓝色
7	IHQ0070	185.0031	Trigger; 焊枪用开关
8	IFT0874		Screw M3x10; 螺丝 M3x10
9	IHJ0021		Joint for MIG handle; MIG手柄用球头
10	IFT0882		Spring for cable support; 电缆支撑弹簧
11	ICN0664		Coaxial cable 3m; 同轴电缆组3m
12	IHJ0703		Back box; 后把套
12.1	IHJ0715		Housing for handle; 手柄锁紧环
13	IFT0063		Screw M4x6; 螺丝 M4x6
14	IHJ0072		Adaptor nut; 焊枪锁紧螺母/蓝色
15	ITB0059	501.2155	Euro central adaptor body/air cooling; 欧式中央接头/空冷
16	IZT0071	501.0082	Liner nut; 送丝管锁紧螺母
17	IIC0220		Brass terminal Φ 2.0x4.0mm 0.35m; 铜送丝管 Φ 2.0x4.0mm/0.35m
18	IIC0160	126.0021	Teflon liner Φ 2.0x4.0mm 3m Red; 特氟龙送丝管 Φ 2.0x4.0mm/3m/红色
19	IIC0560	124.0026	Red liner Φ 1.0-1.2mm 3m; 带绝缘层送丝管 Φ 1.0-1.2mm/3m/红色
20	ICG6000		Spanner for MIG torches; MIG焊枪扳手
<b>Complete Torch</b>			
	<b>ICT2798-36</b>		<b>MIG 25AK torch 3m euro adaptor /spring pins; 焊枪25AK/3m/弹性针</b>
	<b>ICT2799-36</b>		<b>MIG 25AK torch 4m euro adaptor /spring pins; 焊枪25AK/4m/弹性针</b>
	<b>ICT2795-36</b>		<b>MIG 25AK torch 5m euro adaptor /spring pins; 焊枪25AK/5m/弹性针</b>

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