

IPT60



WITHOUT HIGH FREQUENCY
非高频

A

+ 1/4G 1/4G气管接头
Air/- 气管
Trigger 开关
Safety 保护

B

- 1/4G 1/4G气管接头
Air/- 气管
Trigger 开关
Safety 保护

C

Central adaptor
中央插头

**For the correct operation please use:
3-Ways Solenoid Valve,
inside orific 2.3-2.7mm**

| Technical Data | 技术参数 |
|----------------------|---------------------------|
| Current 额定电流 | 60Amp |
| Duty Cycle 占载率 | 60% |
| Gas 气体 | Air/N ₂ 空气/氮气 |
| Gas Pressure 气压 | 4.4-5.0 Bar |
| Gas Flow 气流量 | 110 LPM |
| Ignition 引弧方式 | Without HF 非高频 |
| Post Flow 气体延时 | 55 sec. recommended 推荐55秒 |
| Standard Length 标准长度 | 6M |

21

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Complete Torch

| Code | Ref | Description | Code | Ref | Description |
|------|------------|--|------|------------|---|
| A | IVT0847 | Plasma torch IPT60/6m 1/4G 等离子切割枪/IPT60/6m 1/4G | C | IVT0846 | Plasma torch IPT60/6m central adaptor 等离子切割枪/IPT60/6m/中央插头 |
| A | IVT0847-01 | Plasma torch IPT60/6m 1/4G back striking 等离子切割枪/IPT60/6m 1/4G/后引弧 | C | IVT0846-01 | Plasma torch IPT60/6m central adaptor back striking 等离子切割枪/IPT60/6m/中央插头/后引弧 |
| B | IVT0848 | Plasma torch IPT60/6m 1/4G separated 等离子切割枪/IPT60/6m 1/4G/气电分离 | | | |
| B | IVT0848-01 | Plasma torch IPT60/6m 1/4G back striking 等离子切割枪/IPT60/6m 1/4G/后引弧 | | | |

| Position | Code | Ref | Description |
|----------|----------------|-----------|---|
| 1 | ISM0098 | | Double pointed spacer/IPT60;两点支架/IPT60 |
| 2 | | | Outside nozzle;外喷嘴 |
| 2.1 | IVS0661-03 | PC0116 | OUTSIDE NOZZLE 6HOLES PT40/60389;外喷嘴 6孔 PT40/60389/横压 |
| 2.2 | IVS0661-01 | | OUTSIDE NOZZLE 6HOLES PT40/GALSS FIBER;外喷嘴 6孔 PT40/玻璃纤维/长寿命 |
| 3 | | | Tip;喷嘴 |
| 3.1 | IVU0661-06 | PD0116-06 | Tip Φ 0.6mm/10-20A IPT25-60;电极喷嘴 Φ 0.6mm/IPT25-60/10-20A |
| 3.2 | IVU0661-08 | PD0116-08 | Tip Φ 0.8mm/20-30A IPT25-60;电极喷嘴 Φ 0.8mm/IPT25-60/20-30A |
| 3.3 | IVU0661-09 | PD0116-09 | Tip Φ 0.9mm/30-40A IPT25-60;电极喷嘴 Φ 0.9mm/IPT25-60/30-40A |
| 4 | | | Tip;喷嘴 |
| 4.1 | IVU0660-06 | | Tip Φ 0.6mm/10-20A /back striking;电极喷嘴 Φ 0.6mm/10-20A/后引弧 |
| 4.2 | IVU0660-08 | | Tip Φ 0.8mm/20-30A/back striking;电极喷嘴 Φ 0.8mm/20-30A/后引弧 |
| 4.3 | IVU0660-09 | | Tip Φ 0.9mm/30-40A/back striking;电极喷嘴 Φ 0.9mm/30-40A/后引弧 |
| 4.4 | IVU0660-10 | | Tip Φ 1.0mm/40-50A/back striking;电极喷嘴 Φ 1.0mm/40-50A/后引弧 |
| 5 | IVU0668-09 | | Tip Φ 0.9mm/IPT60 /back striking;电极喷嘴 Φ 0.9mm/IPT60/后引弧 |
| 6 | | | Tip;喷嘴 |
| 6.1 | IVU0668-10 | | Flat tip Φ 1.0mm/40-50A/back striking;扁平电极喷嘴 Φ 1.0mm/40-50A/后引弧 |
| 6.2 | IVU0668-11 | | Flat tip Φ 1.1mm/50-60A/back striking;扁平电极喷嘴 Φ 1.1mm/50-60A/后引弧 |
| 7 | | | Tip;喷嘴 |
| 7.1 | IVU0609-06 | | Extended tip Φ 0.6mm/10-20A/back striking;加长电极喷嘴 Φ 0.6mm/10-20A/后引弧 |
| 7.2 | IVU0609-08 | | Extended tip Φ 0.8mm/20-30A/back striking;加长电极喷嘴 Φ 0.8mm/20-30A/后引弧 |
| 8 | IVU0603-09 | | Extended tip Φ 0.9mm/30-40A/back striking;加长电极喷嘴 Φ 0.9mm/30-40A/后引弧 |
| 9 | IVF0601 | PE0106 | Diffuser IPT25-60;分流器 IPT25-60 |
| 10 | IVB0660 | PR0110 | Electrode Plasma IPT25-60;等离子电极 IPT25-60 |
| 11 | IVB0048 | | Electrode Plasma IPT25-60 back striking;等离子电极 IPT25-60/后引弧 |
| 12 | IVB0049 | | Extended electrode Plasma IPT25-60 back striking;加长等离子电极 IPT25-60/后引弧 |
| 13 | IVZ0673 | | Plasma torch head IPT60;等离子枪头 IPT60 |
| 13a | IFT0709 | | “O”ring Φ 18x15mm;O型圈 Φ 18x15mm |
| 14 | IGV0038 | | Plasma handle manual/IPT20-60/Red;等离子手柄/IPT20-60/红色 |
| 15 | IHJ0722 | | Protection part/Plasma;Yellow;开关保护档片/等离子用/黄色 |
| 16 | IHQ0070 | 185.0031 | Trigger;开关 |
| 17 | IHJ0898 | | Joint/small/new type;球节套件/小/新式 |
| 18 | | | Cable assembly;电缆组 |
| 18.1 | IVN01106060-00 | | Cable assembly/PT60/6MMQ/6M/Two control wires/centre adaptor;电缆组/PT60/6MMQ/6M/两芯控制线/中央插头 |
| 18.2 | IVN01106063-00 | | Cable assembly/PT60/6MMQ/6M/Two control wires/1PC;电缆组/PT60/6MMQ/6M/两芯控制线/气电一体 |
| 18.3 | IVN01106066-00 | | Cable assembly/PT60/6MMQ/6M/Four control wires/centre adaptor;电缆组/PT60/6MMQ/6M/四芯控制线/中央插头 |
| 19 | ICG6006 | | Spanner for Plasma;等离子枪扳手 |
| 20 | IZX0078 | FY0023 | Central adaptor torch side Plasma 5 pins;等离子中央插头/5针 |
| 21 | ISM0707 | | Circle cutting attachment;圆周切割附件 |

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