

ZX7-315/400 (IGBT) 逆变直流手工弧焊机 Inverter DC ARC welding machine

安装示意图 Installation diagram



产品特点 Features

- ◆ 采用无级调节，使用方便。
- ◆ 易于携带，经济耐用可靠。
- ◆ 电弧稳定，熔池深，焊缝成形美观。
- ◆ 过压过流自动保护。
- ◆ 可连续工作，性能稳定，具有电压波动自动补偿能力。
- ◆ 十分适合装修，五金等行业。
- ◆ Adopting no pole adjustment, convenient to use.
- ◆ Portable,economical,durable and reliable.
- ◆ Stable arc, deep welding pool, esthetic shaping of welding seam.
- ◆ Auto protection of over current, over voltage.
- ◆ Can continuous work, stable performance, automatic compensation for voltage fluctuation.
- ◆ Suitable for decoration and hardware industry.

技术参数 Technical Parameters ZX7-315 IGBT ZX7-400 IGBT

输入电源电压频率(V,Hz) Input power Voltage Frequency(V, Hz)	AC380(single phase)±15%,50/60	
额定输入电源容量(KVA) Rated input power capacity(KVA)	18	19.5
空载电压(V) No-load voltage(v)	67	67
输出电流调节范围(A) Output current range.(A)	40-315	40-400
额定输出电压(V) Rated output voltage(V)	36	36
负载持续率%(25°C) Duty cycle (%)	60	60
空载损耗(W) No-load loss(w)	200	200
效率(%) Efficiency(%)	85	85
功率因数(COSφ) Power factor (COSφ)	0.93	0.93
绝缘等级 Insulation class	F	F
重量(KG) Weight(KG)	32	38
外形尺寸(mm) Overall dimension(mm)	480×202×233	515×260×416
外壳保护等级 Case protection degree	ip21S	ip21S
适合焊条直径(mm) Suitable diameter of rod(mm)	1.6-5	1.6-6



ZX7-315G



ZX7-400G



ZX7-400A