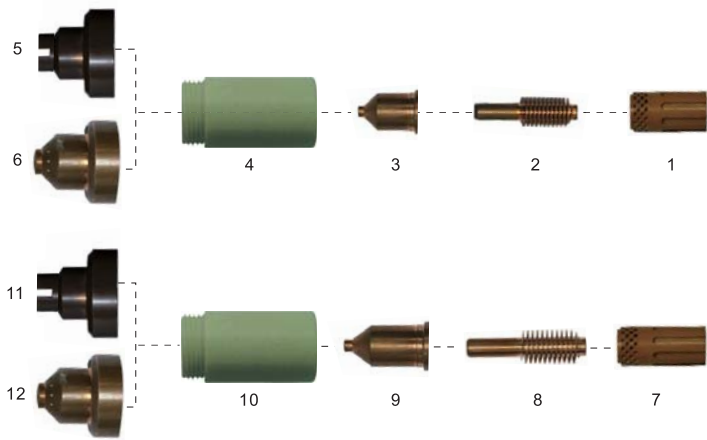


SPARE PARTS



SPARE PARTS SUITABLE FOR HYPERTHERM® PRODUCTS

POWERMAX1000® T60/T60M® POWERMAX1100® RT80/RT80M®
 POWERMAX1250® T80/T80M® RT60/RT60M®
 POWERMAX1650® T100/T100M®

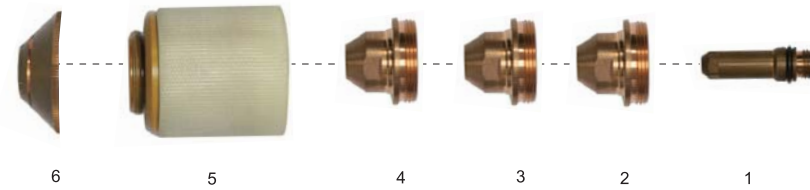


Position	Code	Ref.	Description
1	IVF0005	120925	Diffuser Powermax1000-1250:分流器/Powermax1000-1250
2	IVB0001	120926	Electrode 40-80A Powermax1000-1250:电极/40-80A/POWERMAX1000-1250
3			Tip:喷嘴
3.1	IVU0009-10	120932	Tip Φ 1.0mm Powermax1000-1250:喷嘴 Φ 1.0mm Powermax1000-1250
3.2	IVU0009-12	120931	Tip Φ 1.2mm Powermax1000-1250:喷嘴 Φ 1.2mm Powermax1000-1250
3.3	IVU0009-14	120927	Tip Φ 1.4mm Powermax1000-1250:喷嘴 Φ 1.4mm Powermax1000-1250
4	IVS0096	120928	Retaining cap Powermax1000-1250:外喷嘴/Powermax1000-1250
5	ISM0017	120929	Shield cap(hand) Powermax1000-1250:保护帽(手工)/Powermax1000-1250
6	ISM0018	120930	Shield cap(machine) Powermax1000-1250:保护帽(自动)/Powermax1000-1250
7	IVF0001	220051	Diffuser Powermax1650:分流器/Powermax1650
8	IVB0002	220037	Electrode 100A Powermax1650:电极/100A/Powermax1650
9	IVU0005-15	220011	Tip Φ 1.5mm Powermax1650:喷嘴 Φ 1.5mm Powermax1650
10	IVS0097	220048	Retaining cap Powermax1650:外喷嘴/Powermax1650
11	ISM0023	220065	Shield cap(hand) Powermax1650:保护帽(手工)/Powermax1650
12	ISM0024	220047	Shield cap(machine) Powermax1650:保护帽(自动)/Powermax1650

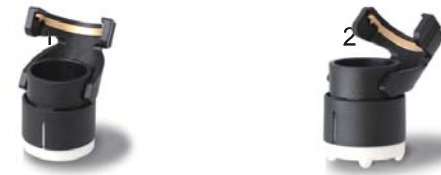
SPARE PARTS SUITABLE FOR HYPERTHERM® PRODUCTS

MAX200® PAC200T/E® HT-2000®

R
R



Position	Code	Ref.	Description
1			Electrode: 电极
1.1	IVB0679	120547	Electrode O2, AIR, 100A W/O-ring(XF) MAX200: 电极/O ₂ , AIR, 100A W/O-ring(XF) MAX200
1.2	IVB0675	120667	Electrode O2, AIR, 200A W/O-ring(XF) MAX200: 电极/O ₂ , AIR, 200A W/O-ring(XF) MAX200
1.3	IVB0671	020415	Electrode AR, H, 200A W/O-ring(XF) MAX200: 电极/AR, H, 200A W/O-ring(XF) MAX200
2	IVU0026-09	020689	Tip Φ 0.9mm(.038) Max200/40A/AIR: 喷嘴 Φ 0.9mm(.038) Max200/40A/AIR
3			Tip: 喷嘴
3.1	IVU0026-14	020616	Tip Φ 1.4mm(.055) Max200/100A/O ₂ : 喷嘴 Φ 1.4mm(.055) Max200/100A/O ₂
3.2	IVU0026-15	020611	Tip Φ 1.4mm(.059) Max200/100A/AIR, N ₂ , AR, H: 喷嘴 Φ 1.4mm(.059) Max200/100A/AIR, N ₂ , AR, H
4			Tip: 喷嘴
4.1	IVU0020	020615	Nozzle gouging, AIR 200A: 气刨喷嘴/AIR 200A
4.2	IVU0020-14	020690	Tip Φ 1.4mm(.055) Max200/100A/O ₂ : 喷嘴 Φ 1.4mm(.055) Max200/100A/O ₂
4.3	IVU0020-20	020605	Tip Φ 2.0mm(.082) Max200/100A/O ₂ : 喷嘴 Φ 2.0mm(.082) Max200/100A/O ₂
4.4	IVU0020-22	020608	Tip Φ 2.2mm(.086) Max200/100A/O ₂ : 喷嘴 Φ 2.2mm(.086) Max200/100A/O ₂
5	IVS0079	020423	Outside nozzle MAX200: 外喷嘴/MAX200
6			Shield cap: 保护帽
6.1	ISM0037	020448	Shield cap MAX200/100A/AIR, N ₂ , AR, H: 保护帽/MAX200/100A/AIR, N ₂ , AR, H
6.2	ISM0038	020424	Shield cap MAX200/200A/O ₂ , AIR, N ₂ , AR, H: 保护帽/MAX200/200A/O ₂ , AIR, N ₂ , AR, H



Position	Code	Ref.	Description
1	IVS0040		OUTSIDE NOZZLE SAF T1 40; T1 40垫环/SAF
2	IVS0046		OUTSIDE NOZZLE SAF T1 100; T1 100垫环/SAF

Link Welding Technology Co., Limited
 Add: Rm. 19C, Lockhart Ctr., 301-307 Lockhart Rd., Wan Chai, Hong Kong.
 Tel: +00852-6735 8659 Fax: +00852-3114 9072 Email: info@linkwelding.com

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