

IPT25/IPT25C-S



WITHOUT HIGH FREQUENCY
非高频

A

- Air 气管
+ Trigger 开关
+ Safety 保护

B

- Air 气管
+ Trigger 开关
+ Safety 保护

C

- 1/4G
+ 1/4G 气管接头
Air/- 气管
+ Trigger 开关
+ Safety 保护

D

- 1/4G
+ 1/4G 气管接头
Air/- 气管
+ Trigger 开关
+ Safety 保护

Technical Data		技术参数	
	PT25C-S	PT25	
Current 额定电流	25 Amp	25 Amp	
Duty Cycle 占载率	35%	60%	
Gas 气体	Air/N ₂ , 空气/氮气	Air/N ₂ , 空气/氮气	
Gas Pressure 气压	2.8 Bar	4 Bar	
Gas Flow 气流量	40LPM	95LPM	
Ignition 引弧方式	Without HF 非高频	Without HF 非高频	
Post Flow 气体延时	20 sec. recommended 推荐20秒	25 sec. recommended 推荐25秒	
Standard Length 标准长度	4M	4M	

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Complete Torch

Code	Ref	Description	Code	Ref	Description
A	IVT0822	Plasma torch IPT25C/4m 2wires 等离子切割枪/IPT25C/4m/2芯控制线	B	IVT0829	Plasma torch IPT25/4m 4wires 等离子切割枪/IPT25/4m/4芯控制线
A	IVT0822-01	Plasma torch IPT25C/4m 2wires back striking 等离子切割枪/IPT25C/4m/2芯控制线/后引弧	B	IVT0829-01	Plasma torch IPT25/4m 4wires back striking 等离子切割枪/IPT25/4m/4芯控制线/后引弧
B	IVT0823	Plasma torch IPT25C/4m 4wires 等离子切割枪/IPT25C/4m/4芯控制线	C	IVT0827	Plasma torch IPT25/4m 1/4G 等离子切割枪/IPT25/4m 1/4G
B	IVT0823-01	Plasma torch IPT25C/4m 4wires back striking 等离子切割枪/IPT25C/4m/4芯控制线/后引弧	C	IVT0827-01	Plasma torch IPT25/4m 1/4G back striking 等离子切割枪/IPT25/4m 1/4G/后引弧
A	IVT0825	PA0375 Plasma torch IPT25/4m 2wires 等离子切割枪/IPT25/4m/2芯控制线	D	IVT0826	Plasma torch IPT25/4m 1/4G seperated 等离子切割枪/IPT25/4m 1/4G/气电分离
A	IVT0825-01	Plasma torch IPT25/4m 2wires back striking 等离子切割枪/IPT25/4m/2芯控制线/后引弧	D	IVT0826-01	Plasma torch IPT25/4m 1/4G seperated back striking 等离子切割枪 IPT25/4m 1/4G/气电分离/后引弧

Position	Code	Ref	Description
1			Outside nozzle: 外喷嘴
1.1	IVS0660-03		Outside nozzle 1 hole: 外喷嘴/1孔
1.2	IVS0660-01		Outside nozzle 1 hole/maximum life: 外喷嘴/1孔/长寿命
1.3	IVS0662-03	PC0117	Outside nozzle 2holes PT25C/60389K: 外喷嘴 2孔 PT25C/60389K/横压
1.4	IVS0662-01		Outside nozzle 2 holes/maximum life: 外喷嘴/2孔/长寿命
2			Tip: 喷嘴
2.1	IVU0660-06		Tip Φ 0.6mm/10-20A/back striking: 电极喷嘴 Φ 0.6mm/10-20A/后引弧
2.2	IVU0660-08		Tip Φ 0.8mm/20-30A/back striking: 电极喷嘴 Φ 0.8mm/20-30A/后引弧
3			Tip
3.1	IVU0661-06	PD0116-06	Tip Φ 0.6mm/10-20A IPT25-40; 电极喷嘴 Φ 0.6mm/10-20A
3.2	IVU0661-08	PD0116-08	Tip Φ 0.8mm/20-30A IPT25-40; 电极喷嘴 Φ 0.8mm/20-30A
3.3	IVU0661-09	PD0116-09	Tip Φ 0.9mm/30-40A IPT25-40; 电极喷嘴 Φ 0.9mm/30-40A
4			Extended tip: 加长喷嘴
4.1	IVU0609-06		Extended tip Φ 0.6mm/10-20A/back striking: 加长电极喷嘴 Φ 0.6mm/10-20A/后引弧
4.2	IVU0609-08		Extended tip Φ 0.8mm/20-30A/back striking: 加长电极喷嘴 Φ 0.8mm/10-20A/后引弧
5	IVF0601	PE0106	Diffuser/IPT25-60; 分流器 IPT25-60
6	IVB0048		Electrode/back striking/IPT25-60 back striking; 等离子电极/IPT25-60/后引弧
7	IVB0660	PR0110	Electrode/IPT25-60; 等离子电极 IPT25-40
8	IVB0049		Extended electrode/IPT25-60/back striking: 加长等离子电极/IPT25-60/后引弧
9	IVZ0671		Plasma torch head IPT25C; 等离子枪头 IPT25C
9a	IFT0709		"O"ring Φ 15xΦ18mm; O型圈 Φ 15xΦ18mm
10	IGV0038		Plasma handle manual/IPT20-60/Red; 等离子手工手柄/IPT20-60/红色
11	IHJ0722		Protection part/Plasma/Yellow: 开关保护档片/等离子用/黄色
12	IHQ0070	185.0031	Trigger: 开关
13	IHJ0898		Joint/small/new type; 球 节套件/小/新式
14			Cable assembly: 电缆组
14.1	IVN00902042-00		Cable assembly/PT20C-25/2.5MMQ/4M/Two control wires/direct; 电缆组/PT20C-25/2.5MMQ/4M/两芯控制线/直接连接
14.2	IVN00902044-00		Cable assembly/PT20C-25/2.5MMQ/4M/Four control wires/direct; 电缆组/PT20C-25/2.5MMQ/4M/四芯控制线/直接连接
14.3	IVN00902043-00		Cable assembly/PT20C-25/2.5MMQ/4M/Two control wires/1PC; 电缆组/PT20C-25/2.5MMQ/4M/两芯控制线/气电一体
15	ICG6006		Spanner for Plasma; 等离子枪扳手
16	ISM0707		Circle cutting attachment; 圆周切割附件

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