

# TORCH 15



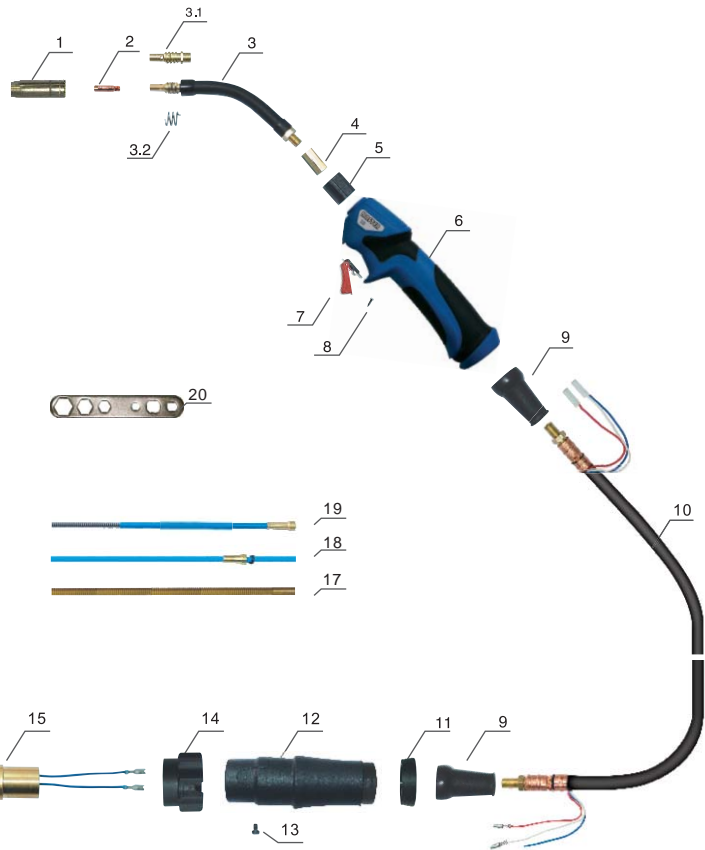
EN 60974-7



## Technical data

## 技术参数

Cooling 冷却方式	Gas Cooled 气冷
Duty cycle 60% 暂载率60%	180Amp CO <sub>2</sub> , 150Amp MIX
Wire Size 焊丝直径	Φ0.6-1.0mm



Position	Code	Ref.	Description
1	ICS0063	145.0075	Gas nozzle Φ 12mm; 喷嘴 Φ 12mm
2	ICU0003-08	140.0059	Contact tip Φ 0.8mm E-CU/M6x25; 导电嘴 Φ 0.8mm/M6x25mm
3	ICZ0087	002.0009	Torch head 15 with fitting; 15AK 枪颈 (含配件)
3.1	IZH0662	002.0078	Gas diffuser 15AK; 分流器 15AK
3.2	IFT0808	002.0058	Spring 15AK; 弹簧 15AK
4	IZH0667		Hexagonal fitting; 六角适配器
5	IHJ0030-01		Plastic Body; 塑料适配器
6	ICV0890-01		MIG handle Blue/Grip; MIG手柄/蓝色
7	IHQ0070	185.0031	Trigger; 焊枪用开关
8	IFT0874		Screw M3x10; 螺丝 M3x10
9	IHJ0782		Joint for 15; 电缆支撑用球节 15枪用
10	ICN0663	160.0065	Coaxial cable 3m; 同轴电缆组3m
11	IHJ0715		Housing for handle; 手柄锁紧环
12	IHJ0703		Back box; 后把套
13	IFT0063		Screw M4x6; 螺丝 M4x6
14	IHJ0063		Adaptor nut; 焊枪锁紧螺母/塑料螺纹
15	ITB0059	501.2155	Euro central adaptor body/air cooling; 欧式中央接头/空冷
16	IZT0071	501.0082	Liner nut; 送丝管锁紧螺母
17	IIC0220		Brass terminal Φ 2.0x4.0mm 0.35m; 铜送丝管 Φ 2.0x4.0mm/0.35m
18	IIC0100	126.0005	Teflon liner Φ 4.0x1.5mm 3m Blue; 特氟龙送丝管 Φ 4.0x1.5mm/3m/蓝色
19	IIC0500	124.0011	Blue liner Φ 0.6-0.8mm 3m; 带绝缘层送丝管 Φ 0.6-0.8mm/3m/蓝色
20	ICG6000		Spanner for MIG torches; MIG焊枪扳手

### Complete Torch

	ICT2098-36		MIG 15AK torch 3m euro adaptor /spring pins; 焊枪15AK/3m/弹性针
	ICT2099-36		MIG 15AK torch 4m euro adaptor /spring pins; 焊枪15AK/4m/弹性针
	ICT2095-36		MIG 15AK torch 5m euro adaptor/spring pins; 焊枪15AK/5m/弹性针

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