

PT-31



WITH HIGH FREQUENCY
高频



Technical Data	技术参数
Current 额定电流	30Amp
Duty Cycle 占载率	60%
Gas 气体	AIR 空气
Gas Pressure 气压	4.5-5.0 Bar
Gas Flow 气流量	150LPM
Ignition 引弧方式	HF 高频
Post Flow 气体延时	40sec. recommended 推荐40秒
Standard Length 标准长度	5M

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Code	Ref	Description	
IVT6650-100		PLASMA TORCH/PT31/5M M16*1.5/INNO;等离子切割枪/PT31/5米/M16*1.5/INNO	
IVT6250		PLASMA TORCH/PT31/5M M16*1.5;等离子切割枪/PT31/5米/M16*1.5	
Position	Code	Ref	Description
1	IVS0071		Outside nozzle PT-31;外喷嘴 PT-31
2	IVU0086-10		Ext end Tip PT-31;电极喷嘴 PT-31
3.1	IVU0056-10		TIP/D.1,0 P31/LONG;喷嘴/D.1,0 P31/加长型/双头用
3.2	IVU0056-11		TIP/D.1,1 P31/LONG;喷嘴/D.1,1 P31/加长型/双头用
3.3	IVU0056-14		TIP/D.1,4 P31/LONG;喷嘴/D.1,4 P31/加长型/双头用
4	IVF0078		Diffuser PT-31;分流器 PT-31
5	IVF0079		DIFFUSER/P31/LONG;分流器/P31/加长型
6	IVB0087		Electrode PT31;电极 PT31
7	IVB0094		ELECTRODE/P31/LONG;电极/P31/加长型/双头
8	IVZ0032		Plasma torch head PT31;等离子枪头 PT31
9	IHJ0724		Trigger;开关
10	IGV0025		Plasma handle PT31;等离子手柄 PT31
11	IHJ0860		Small joint TIG 9-17-20;小球节 TIG 9-17-20
12	IHJ0868		Big spring support for TIG 18-26;大弹簧支撑 TIG 18-26
13	IVN00504055-00		CABLE ASSEMBLY/P31/4MMQ/5M M16*1.5;电缆组/P31/4MMQ/5M M16*1.5
14	IHQ0757		Connector 2 holes;两芯航插
15	IHJ0029		Protection nut CH19;防触电保护套 CH19

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